



Pipe-Ray Ipari Kft. 1111 Budapest Lágymányosi utca 12, Fsz. 2. ajtó

Tax no.: 27775677-2-07, HU 27775677

<https://piperayipari.hu/>

SPARK Additive 16W45

Product description:

SPARK Additive 16W45 is an additive for improvement of water-based coating's wetting. The recommended dosage – till 10%.

Physical characteristics:

| | |
|-------------------|----------------|
| Flash point: | > 100°C |
| pH measurement: | 8,3 ± 0,3 |
| Viscosity (20°C): | 45 ± 5 (DIN-4) |

Product features:

- Improvement of wetting properties on cardboard's substrates.

GENERAL GUIDELINE

| | |
|-------------------------------|--|
| Application viscosity: | As supplied. The viscosity is strongly depending on temperature. |
| Ecology and safety: | For specific environmental/food compliance requirements, please contact our technicians for more information. |
| Storage: | The recommended storage temperature is 18 – 22 C. Shelf life is 12 months in closed original packaging. Avoid direct sunlight. |
| Safe handling: | Avoid any contacts with skin and eyes. All works should be proceeded in the ventilated working area. For more information, please, see the MSDS. |

STIR COATING WELL BEFORE USE!

Notes:

- All information provided in this Technical Data Sheet (TDS) including the recommendations for application is based on our current knowledge and experiences.
- This document is provided for informational purposes only and do not release users from carrying out their own tests and trials.
- We reserve the right to change product properties according to the newest requirements of technical progress, amendments and additions to the list of restricted raw materials. These changes do not bring negative impact on the technical characteristics of the product.

Prior tests are recommended before any commercial work.

The information contained herein is based on our knowledge, true and correct. Any recommendations are made without guarantee, as the conditions of use are beyond our control. Our technical department may be contacted for further information.